





## Introducing KLINGSPOR's Latest Flap Disc Achievement!



#### **ADVANTAGES**

- ✓ LONGEVITY: Largest advantage is the longevity of the discs compared to a standard SMT. The unique design of the trimmable discs allows the user to utilize the entirety of the flaps, giving much longer life. The hard to reach middle section of the flaps often go unused, and with the trimmable backing, the user simply has to trim the edge back and easily access the untouched new abrasive. Longer use of each disc in return means that production time is saved by less frequent disc changes.
- ✓ QUICK CHANGE: Easy and quick disc change. The discs include a built in 5/8"-11 threaded arbor for quick and easy mounting.
- ✓ COOL RUN: The ability to run cooler. The unique fan shape of the backing allows the disc to run cooler, giving the disc more life.
- $\checkmark$  Firm plastic backing plate allows for more aggression when needed.

## ITEMS & AVAILABILITY

- ✓ 4-1/2" angled and flat versions
- ✓ Several of our well-working options receive a trimmable backing: the SMT 624 Convex, SMT 624 Flat, SMT800, SMT 850, SMT 636, SMT 996

## MARKETS

- ✓ Fab shops
- ✓ Production shops
- ✓ Oil & Gas
- ✓ Autobody/ Restoration shops
- $\checkmark$  Stainless shops and welding shops





800-645-5555

TITAN	Flap Discs	<mark>Are Always</mark>	Easy!	SMT 636 T
			STORE S	
Saves Time & Money	Increased Efficiency	Breathable Airway Channels	No Tools Needed To Mount	
TITAN	Flap Discs /	At A Glance		
	6°	MT 996 T CONVEX TITAN ramic w/lube		SMT 636 T 6° CONVEX TITAN Alumina Zirconia w/lube
Aggression:				
		••		
Service life:				
Service life: Backing:	Trimmable Plastic,	 5/8" - 11		rimmable Plastic, 5/8" - 11
Service life:				
Service life: Backing: Abrasive:	Trimmable Plastic, Ceramic + L convex (6'	n 5/8" - 11 ube °) MT 624 7		rimmable Plastic, 5/8" - 11 Aluminum Zirconia + Lube
Service life: Backing: Abrasive:	Trimmable Plastic, Ceramic + L convex (6'	°) MT 624 1 AT TITAN umina Zirconia		rimmable Plastic, 5/8" - 11 Aluminum Zirconia + Lube convex (6°) <b>SMT 624 T</b> 12° CONVEX TITAN
Service life: Backing: Abrasive: Form: Form: Aggression: Service life:	Trimmable Plastic, Ceramic + L convex (6'	ube °) MT 624 1 AT TITAN umina Zirconia		rimmable Plastic, 5/8" - 11 Aluminum Zirconia + Lube convex (6°) <b>SMT 624 T</b> <i>12° CONVEX TITAN</i> Alumina Zirconia <i>Converta</i>
Service life: Backing: Abrasive: Form: Form: Aggression: Service life: Backing:	Trimmable Plastic, Ceramic + L convex (6'	MT 624 1 *) MT 624 1 AT TITAN umina Zirconia		rimmable Plastic, 5/8" - 11 Aluminum Zirconia + Lube convex (6°) SSMT624 T 12° CONVEX TITAN Alumina Zirconia Alumina Zirconia
Service life: Backing: Abrasive: Form: Form: Abrasive: Service life: Backing: Abrasive:	Trimmable Plastic, Ceramic + L convex (6'	MT 624 1 *) MT 624 1 AT TITAN umina Zirconia		rimmable Plastic, 5/8" - 11 Aluminum Zirconia + Lube convex (6°) <b>SSMT624 T</b> <i>12° CONVEX TITAN</i> Alumina Zirconia Alumina Zirconia
Service life: Backing: Abrasive: Form: Form: Aggression: Service life: Backing:	Trimmable Plastic, Ceramic + L convex (6'	MT 624 1 *) MT 624 1 AT TITAN umina Zirconia		rimmable Plastic, 5/8" - 11 Aluminum Zirconia + Lube convex (6°) <b>SMT624T</b> <i>12° CONVEX TITAN</i> Alumina Zirconia Alumina Zirconia TITAN Alumina Zirconia

	Siver Sources Titan 12° CONVEX TITAN Non-Woven	SPARAGOU 12° CONVEX TITAN Non-Woven with Aluminum Oxide
Aggression:		
Service life:		
Backing:	Trimmable Plastic, 5/8" - 11	Trimmable Plastic, 5/8" - 11
Abrasive:	Non Woven	Aluminum Oxide / Non Woven
Form:	convex (12°)	Convex (12°)

## SMT 996 T 6° CONVEX

## **SPECIFICATIONS**

- ✓ Ceramic grain with multibond lubricant
- ✓ Aggressive grinding for most demanding applications on stainless
- ✓ Stable grinding temperatures during heavy grinding
- $\checkmark$  Ideal for high-pressure applications and high-powered grinders

## **APPLICATIONS**

- ✔ Weld seam work
- ✓ Edge work/beveling
- ✔ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel





Diameter	Bore Size	Grit	Vmax in m/s	Pkg/box
4-1/2"	5/8"- 11	40	80	10/box
4-1/2"	5/8"- 11	60	80	10/box
4-1/2"	5/8"- 11	80	80	10/box

Max RPM: 13,300



## **MOUNT BY SIMPLY SPINNING IT ON!**







## **SPECIFICATIONS**

- ✓ Alumina Zirconia treated with multiband lubricant
- ✓ Runs cooler for grinding on stainless steel
- ✔ Reduced clogging and loading associated with heat build-up

#### **APPLICATIONS**

- ✔ Weld seam work
- ✓ Edge work/beveling
- ✔ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel
- ✓ Aluminum & non-ferrous metals





Diameter	Bore Size	Grit	Vmax in m/s	Pkg/box
4-1/2"	5/8"- 11	40	80	10/box
4-1/2"	5/8"- 11	60	80	10/box
4-1/2"	5/8"- 11	80	80	10/box

Max RPM: 13,300



## **NO TOOLS OR MOUNTING NUT NEEDED!**





## **SPECIFICATIONS**

- ✓ Alumina Zirconia
- High level of aggression
- ✓ Angled for effective grinding of welds, contoured surfaces, and edges
- ✓ Well suited for use on high-powered grinders

#### **APPLICATIONS**

- ✓ Weld seam work
- Edge work/beveling
- ✓ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel



FLAT or 12° CONVEX							
Diameter	Bore Size	Grit	Vmax in m/s	Pkg/box	Availability		
4-1/2"	5/8"- 11	36	80	10/box	Convex		
4-1/2"	5/8"- 11	40	80	10/box	Convex or Flat		
4-1/2"	5/8"- 11	60	80	10/box	Convex or Flat		
4-1/2"	5/8"- 11	80	80	10/box	Convex or Flat		
4-1/2"	5/8"- 11 120		80	10/box	Flat		
					Max RPM: 13,300		



## Which Flap Disc Do You Need?

The different variations have definite application advantages. For example the flat discs are best suited for flat surface grinding and offer a high degree of aggressiveness.

The 6° convex discs are best suited for flat or slight contour work and are 25% - 30% more aggressive than the 12° convex discs.

Our 12° convex discs are perfect for more contoured work and are easier to use for many inexperienced users.

## **Angled VS Flat**

An angled flap disc will grind a narrower band of material then what a flat flap disc will. This narrower work space makes an angled disc well suited for working edges, welded seams, and rounded surfaces. The flat flap discs will allow you to work flat surfaces at a greater rate, creating a more consistent surface.









## **SPECIFICATIONS**

- ✓ Full non-woven abrasive flap disc
- ✓ Perfect for satin finishes on stainless
- ✓ Best results are achieved with a variable speed grinder

## APPLICATIONS

- Rust & varnish removal
- Heat tinting and oxide film removal
- ✓ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel
- ✓ Aluminum & non-ferrous metals

# SMT 800 TSMT 850 T12°TITAN12°CONVEXTITAN12°CONVEXTITAN

## **SPECIFICATIONS**

- ✓ Combination of coated and non-woven abrasives
- ✓ Coated abrasive with multibond lubricant allows for cooler finishing on stainless
- ✓ Produces a beautiful satin finish.
- ✓ Best results are achieved with a variable speed grinder

## APPLICATIONS

- ✓ Finish grinding on flat and contoured surfaces
- ✓ Weld seam work
- ✓ Stainless steel/High alloy stainless steel
- Aluminum & non-ferrous metals

REMOVES TIG WELDS &

FINISHES IN ONE STEP

Max RPM = 13,300 • Recommended RPM 7,000

PRODUCES	R
BEAUTIFUL	Y
SATIN FINISHES	

	MT 80 vex TI			OOLS NET SMT 850							
Dia	Bore Size	Grit	Color	Vmax in m/s	Pkg/box	Dia	Bore Size	Grit	Color	Vmax in m/s	Pkg/box
4-1/2"	5/8"- 11	coarse	brown	80	5/box	4-1/2"	5/8"- 11	60 coarse	brown	80	5/box
4-1/2"	5/8"- 11	medium	maroon	80	5/box	4-1/2"	5/8"- 11	80 medium	maroon	80	5/box
4-1/2"	5/8"- 11	very fine	green	80	5/box	4-1/2"	5/8"- 11	120 very fine	green	80	5/box

Max RPM = 13,300 • Recommended RPM 7,000











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Applies to: SMT 996 T SMT 636 T SMT 624 T SMT 850 T SMT 800 T