



KLINGSPOR, the true innovator of the flap disc design, continues to be at the forefront in developing new types of these versatile discs. KLINGSPOR SMT Flap Discs will be one of your most-used abrasive tools for grinding edges and welds, smoothing out pits, removing slag and flash, and a host of other metal grinding situations. The line includes specialty discs, as well as high performance discs and discs that offer economical efficiency. Several different designs offer the user ways to enhance both the performance of the disc and the final results left on the work surface.

KLINGSPOR's SMT Flap discs are engineered to ensure that the grains and the backing work together. They maintain aggression by allowing the backing to wear away at a specific rate to expose fresh outting grains.





On our grinding and cutting products, you will see the oSa logo. What exactly is oSa and what does it mean?

On products that grind and cut at high peripheral speeds, it is extremely important that they are deemed safe so as to stand up to extreme mechanical and thermal stress. Because there are no globally binding safety requirements for these abrasive products, responsible manufacturers of grinding and cutting abrasives from a number of European countries have set up the Organization for the Safety of Abrasives (oSa). This is a significant measure setting a clear signal against inferior and dangerous products.

oSa issues the worldwide protected oSa trademark only to manufacturers that see to it that the exact provisions are kept, standard operating procedures are adhered to, and that only safe, high quality products are produced and marketed. This is an assurance to the user that they are purchasing grinding and cutting products that have been consistently monitored for safety and quality during the manufacturing process.



Quality Classes

KLINGSPOR offers three integrated quality classes that offer each user and each application the right flap disc for the job at hand.

SPECIAL

- High performance tools offering outstanding performance and service life.
- For users who need their tools to perform at peak output and reliability even if subjected to the most punishing applications





6° CONVEX Ceramic grain



- Professional products with excellent life and a high stock removal rate.
- Best combination of life and aggression.
- For users who require tools that deliver reliable and powerful performance every day.



- •Ideal price/performance ratio for universal use.
- ·Offers excellent grinding results on a variety of steels.
- Quality at an affordable price.
- •For users who expect their tools to meet professional standards, but do not need to use them continuously.



12° CONVEX Aluminum Oxide





12° CONVEX

SMT 624

Alumina Zirconia



6° CONVEX

Alumina Zirconia



SMT 626





FLAT AND 12° CONVEX Alumina Zirconia





FLAT (BUILT-IN 5/8"-11 THREAD) Alumina Zirconia



SMT 628

FLAT

Alumina Zirconia





FLAT (JUMBO) Jumbo thickness Alumina Zirconia



SMT 636

6° CONVEX

Alumina Zirconia treated with multiband lubricant





SMT 996

6° CONVEX

Ceramic grain with multibond lubricant



SMT 800

12° CONVEX

Full non-woven abrasive flap disc



SMT 850

12° CONVEX Combination of coated abrasives and non-woven abrasives



•KLINGSPOR is the ONLY producer

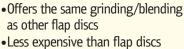
- of a quick-change flap disc
- •Safe for use just like a flap disc
- Fast, convenient disc changes perfect for production situations



6° CONVEX Alumina Zirconia



6° CONVEX Alumina Zirconia with multibond lubricant



- Several options available for grinding and finishing



FLAT Alumina Zirconia



6° CONVEX Full non-woven abrasive flap disc



Which Flap Disc Do You Need?

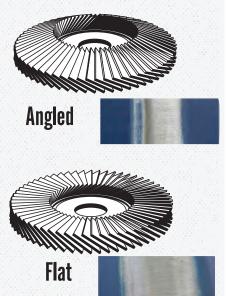
The different variations have definite application advantages. For example the flat discs are best suited for flat surface grinding and offer a high degree of aggressiveness.

The 6° convex discs are best suited for flat or slight contour work and are 25% - 30% more aggressive than the 12° convex discs.

Our 12° convex discs are perfect for more contoured work and are easier to use for many inexperienced users.

Angled VS Flat

An angled flap disc will grind a narrower band of material then what a flat flap disc will. This narrower work space makes an angled disc well suited for working edges, welded seams, and rounded surfaces. The flat flap discs will allow you to work flat surfaces at a greater rate, creating a more consistent surface.



Materials And Applications

					Mat	erial						Appli	cation		
Туре		Steel	Stainless steel	High alloy stainless steel	NF-metals	Aluminium	Wood	Plastics	Paint / varnish / filler	Finish grinding	Weld seam work	Edge work; bevelling	Concave fillet weld work	Rust and varnish removal	Heat tinting and oxide film removal
SMT 314 EXTRA	4	•		_	•	•	0				•	•			
SMT 325 EXTRA		•	•	•						•					
SMT 325 EXTRA	4	•	•	•							•	•			
SMT 624 SUPRA	4	•	•	•							•	•			
SMT 626 SUPRA	4	•	•	•							•	•			
SMT 628 SUPRA		•	•	•						•					
SMT 636 SUPRA			•	•	•	•				•					
SMT 800 SPECIAL	4		•	•						•				•	•
SMT 850 plus SPECIAL	4		•	•							•		•		
SMT 924 SPECIAL	4	•	•								•	•			
SMT 926 SPECIAL	4	•	•	•							•	•			
SMT 996 SPECIAL	4		•	•							•	•			
NCD 200		•	0	•	•	•	•	•	•					•	•

■ = main application O = possible application

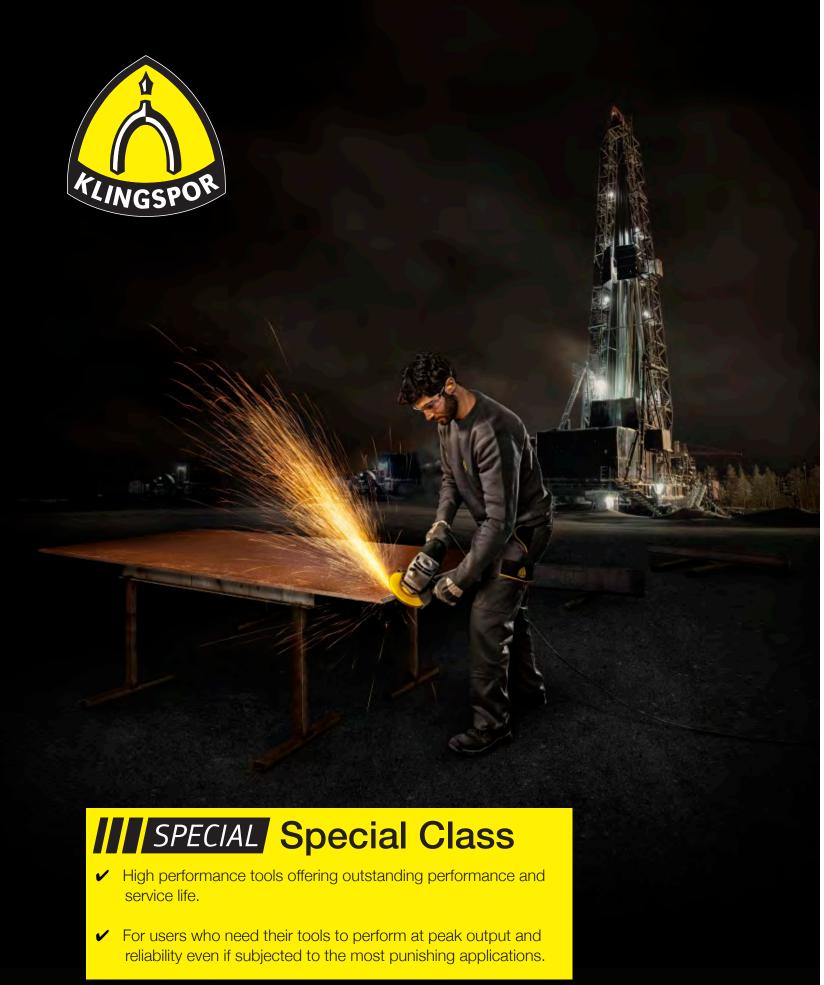


KLINGSPOR SMT Flap Discs At A Glance

Type:	SMT 926 SPECIAL	SMT 92	4 SPECIAL	SMT 996 SPECIAL
Aggression:		***		
Service life:	******			
Backing plate:	Glass fiber	Gla	ss fiber	Glass fiber
Abrasive:	Aluminum Zirconia	Ce	eramic	Ceramic + Lube
Form:	convex (6°)	conv	ex (12°)	convex (6°)
Type:	SMT 800 SPECIAL	SMT 850 SPECIAL	SMT 940 SPECIAL	SMT 950 SPECIAL
		A transfer in the	5M, 20 00 00 00 00 00 00 00 00 00	
Aggression:	■00000			
Service life:				******
Backing plate:	Glass fiber	Glass fiber	Plastic, 5/8"-11	Glass fiber
Abrasive:	Non Woven	Aluminum Oxide / Non Woven	Aluminum Zirconia	Aluminum Zirconia
Form:	convex (12°)	convex (12°)	flat	Jumbo Flat

	Type:	SMT 624 SUPRA	SMT 626 SUPRA	SMT 628 SUPRA	SMT 636 SUPRA
		HEED OF STREET		99 (a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c	
I &	Aggression:				******
SUPI	Service life:				
15	Backing plate:	Glass fiber	Glass fiber	Glass fiber	Glass fiber
	Abrasive:	Aluminum Zirconia	Aluminum Zirconia	Aluminum Zirconia	Aluminum Zirconia + Lube
	Form:	convex (12°)	convex (6°)	flat	convex (6°)

	Type:	SMT 314 EXTRA	SMT 325 EXTRA convex	SMT 325 EXTRA flat
			40	49
4	Aggression:			
TRA	Service life:			
EXI	Backing plate:	Glass Fiber	Plastic, Glass Fiber Reinforced	Plastic, Glass Fiber Reinforced
\blacksquare	Abrasive:	Aluminum Oxide	Aluminum Zirconia	Aluminum Zirconia
	Form:	convex (12°)	convex (12°)	flat





- ✓ Ceramic grain
- ✔ Aggressive removal for the most rigorous grinding
- ✔ Designed for aggressive edge grinding without shedding
- ✔ Premium disc for high powered grinders

Applications:

- ✓ Weld seam work
- ✓ Edge work/beveling
- ✓ Universal metal & steel





TYPE 27





Dia.	Bore Size	Grit	Vmax in m/s	Max. RPM	Pkg. box
4 1/2"	7/8"	40	80	13,300	10/Box
4 1/2"	7/8"	60	80	13,300	10/Box
4 1/2"	7/8"	80	80	13,300	10/Box









- ✔ Alumina Zirconia
- ✓ Long service life
- ✓ Engineered for long life on rough steel work
- ✓ Well suited for use on high-powered grinders

Applications:

- ✓ Weld seam work
- ✓ Edge work/beveling
- ✓ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel





TYPE 27





				44,00	· ·
Dia.	Bore Size	Grit	Vmax in m/s	Max. RPM	Pkg. box
4 1/2"	7/8"	40	80	13,300	10/Box
4 1/2"	7/8"	60	80	13,300	10/Box
4 1/2"	7/8"	80	80	13,300	10/Box





SMT 940 FLAT (BUILT-IN 5/8" - 11 THREAD)

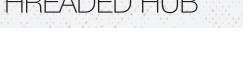
Specifications:

- ✔ Alumina Zirconia
- ✓ Built in 5/8"-11 threaded center
- ✓ Firm, flat backing plate for aggressive grinding of flat surfaces
- ✓ Well suited for use on high-powered grinders

Applications:

- ✓ Finish grinding on flat surfaces
- ✓ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel





TYPE 27





				ATTITO	v
Dia.	Bore Size	Grit	Vmax in m/s	Max. RPM	Pkg. box
4 1/2"	5/8" - 11	24	80	13,300	10/Box
4 1/2"	5/8" - 11	36	80	13,300	10/Box
4 1/2"	5/8" - 11	40	80	13,300	10/Box
4 1/2"	5/8" - 11	50	80	13,300	10/Box
4 1/2"	5/8" - 11	60	80	13,300	10/Box
4 1/2"	5/8" - 11	80	80	13,300	10/Box





SMT 950 FLAT (JUMBO) SPECIAL Jumbo thickness Alumina Zirconia

Specifications:

- ✓ Jumbo thickness Alumina Zirconia
- ✔ Double-sized flaps
- ✓ Long service life in high-pressure applications
- ✓ Flat design allows a wider grinding profile on larger flat surfaces

Applications:

- ✓ Finish grinding on flat surfaces
- ✓ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel





TYPE 27





			74	MININGS.	Ruman
Dia.	Bore Size	Grit	Vmax in m/s	Max. RPM	Pkg. box
4 1/2"	7/8"	36	80	13,300	10/Box
4 1/2"	7/8"	40	80	13,300	10/Box
4 1/2"	7/8"	60	80	13,300	10/Box
4 1/2"	7/8"	80	80	13,300	10/Box





- ✔ Ceramic grain with multibond lubricant
- ✔ Aggressive grinding for most demanding applications on stainless
- ✓ Stable grinding temperatures during heavy grinding
- ✓ Ideal for high-pressure applications and high-powered grinders

Applications:

- ✓ Weld seam work
- ✓ Edge work/beveling
- ✓ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel













Dia.	Bore Size	Grit	Vmax in m/s	Max. RPM	Pkg. box
4 1/2"	7/8"	40	80	13,300	10/Box
4 1/2"	7/8"	60	80	13,300	10/Box
4 1/2"	7/8"	80	80	13,300	10/Box
7"	7/8"	40	80	8,500	10/Box







- ✓ Full non-woven abrasive flap disc
- ✔ Perfect for satin finishes on stainless
- ✔ Best results are achieved with a variable speed grinder

Applications:

- ✔ Rust & varnish removal
- ✓ Heat tinting and oxide film removal
- ✓ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel
- ✔ Aluminum & non-ferrous metals











Dia.	Bore Size	Grit	Color	Vmax in m/s	Max. RPM	Pkg. box
4 1/2"	7/8"	coarse	brown	80	7,000	5/Box
4 1/2"	7/8"	medium	maroon	80	7,000	5/Box
4 1/2"	7/8"	very fine	green	80	7,000	5/Box

Always use with lock nut flange.



TYPE 27





- ✓ Combination of coated abrasives and non-woven abrasives
- ✓ Coated abrasive with multibond lubricant allows for cooler finishing on stainless
- ✔ Produces a beautiful satin finish
- ✔ Best results are achieved with a variable speed grinder

Applications:

- ✔ Finish grinding on flat and contoured surfaces
- ✓ Weld seam work
- ✓ Stainless steel/High alloy stainless steel
- ✓ Aluminum & non-ferrous metals



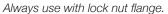








				ALL SALVE	
Dia.	Bore Size	Grit	Vmax in m/s	Max. RPM	Pkg. box
4 1/2"	7/8"	60 coarse	80	7,000	5/Box
4 1/2"	7/8"	80 medium	80	7,000	5/Box
4 1/2"	7/8"	120 very fine	80	7,000	5/Box



TYPE 27







- ✓ Special Silicon Carbide Non-woven web
- ✓ High edge strength
- ✓ Non-clogging due to open structure

Applications:

- ✓ Rust and mill scale removal
- ✓ Aggressive cleaning of paint, varnishes or other surface coatings
- ✔ Performs well on all metals, stainless steel and plastics











Dia.	Bore	Max.	Pkg.
	Size	RPM	box
4 1/2"	7/8"	11,000	5/Box



SPECIAL Special Class

KLINGSPOR CMT QUICK CHANGE FLAP DISC

- ✓ KLINGSPOR is the ONLY producer of a quick-change flap disc
- ✓ Safe for use just like a flap disc
- ✓ Fast, convenient disc changes perfect for production situations
- ✔ Offers the same grinding/blending as other flap discs
- ✓ Less expensive than flap discs
- ✓ Several options available for grinding and finishing

CMT 726 - ALUMINA ZIRCONIA

CMT 728 - ALUMINA ZIRCONIA

CMT 730 - ALUMINA ZIRCONIA W/MULTIBOND LUBRICANT

CMT 800 - NON WOVEN









Туре	Diameter	Shape	Max RPM	Qty/Box	40 Grit	60 Grit	80 Grit	120 Grit
CMT 726	4 1/2"	6° CONVEX	12,200	10 pcs	•	•	•	•
CMT 728	4 1/2"	FLAT	12,200	10 pcs	•	•	•	•
CMT 730	4 1/2"	6° CONVEX	12,200	10 pcs	•	•	•	
CMT 800	4 1/2"	6° CONVEX	7,000	5 pcs	COARSE	MEI	DIUM	VERY FINE

Always use with flange.



Special "channels" ensure that the CMT is securely locked in place.



The steel CMT backing plate.



Place the backing plate on your angle grinder.



CMT backing plate on angle grinder.

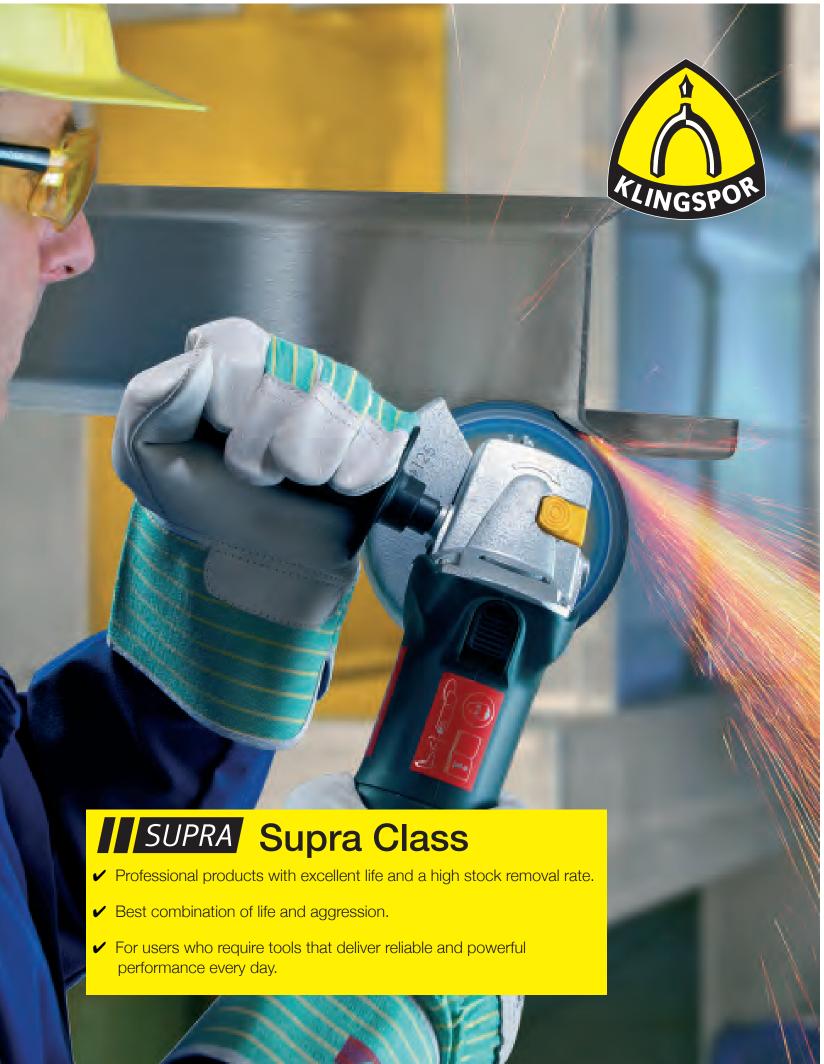


Use your standard locking nut to fasten the backing plate in place. (note: tighten locking nut with spanner wrench. Do not hand tighten)



Match the CMT "loading" to the backing plate.









- ✔ Alumina Zirconia
- ✓ High level of aggression
- ✔ Angled for effective grinding of welds, contoured surfaces, and edges
- ✔ Well suited for use on high-powered grinders

Applications:

- ✓ Weld seam work
- ✓ Edge work/beveling
- ✓ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel









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TYPE 21			The same of the sa		
Dia.	Bore Size	Grit	Vmax in m/s	Max. RPM	Pkg. box
4 1/2"	7/8"	36	80	13,300	10/Box
4 1/2"	7/8"	40	80	13,300	10/Box
4 1/2"	7/8"	50	80	13,300	10/Box
4 1/2"	7/8"	60	80	13,300	10/Box
4 1/2"	7/8"	80	80	13,300	10/Box
4 1/2"	7/8"	120	80	13,300	10/Box
6"	7/8"	40	80	10,500	10/Box
6"	7/8"	60	80	10,500	10/Box
6"	7/8"	80	80	10,500	10/Box
7"	7/8"	36	80	8,500	10/Box
7"	7/8"	40	80	8,500	10/Box
7"	7/8"	60	80	8,500	10/Box
7"	7/8"	80	80	8,500	10/Box







- ✔ Alumina Zirconia
- ✓ Flap orientation maintains high aggression and service life
- ✓ Low profile disc from unique design
- ✓ slight 6°-convex form for universal application on surfaces and edges

Applications:

- ✓ Weld seam work
- ✓ Edge work/beveling
- ✓ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel



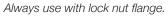








Dia.	Bore Size	Grit	Vmax in m/s	Max. RPM	Pkg. box
4"	7/8"	40	80	15,300	10/Box
4"	7/8"	60	80	15,300	10/Box
4"	7/8"	80	80	15,300	10/Box
4"	7/8"	120	80	15,300	10/Box
4 1/2"	7/8"	36	80	13,300	10/Box
4 1/2"	7/8"	40	80	13,300	10/Box
4 1/2"	7/8"	50	80	13,300	10/Box
4 1/2"	7/8"	60	80	13,300	10/Box
4 1/2"	7/8"	80	80	13,300	10/Box
4 1/2"	7/8"	120	80	13,300	10/Box
7"	7/8"	36	80	8,500	10/Box
7"	7/8"	40	80	8,500	10/Box
7"	7/8"	50	80	8,500	10/Box
7"	7/8"	60	80	8,500	10/Box
7"	7/8"	80	80	8,500	10/Box
7"	7/8"	120	80	8,500	10/Box











- ✔ Alumina Zirconia
- ✔ For high stock removal applications
- ✔ Flat design allows a wider grinding profile on larger flat surfaces
- ✓ Well suited for high-powered grinders

Applications:

- ✓ Finish grinding on flat surfaces
- ✓ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel







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Dia.	Bore Size	Grit	Vmax in m/s	Max. RPM	Pkg. box	
4 1/2"	7/8"	24	80	13,300	10/Box	
4 1/2"	7/8"	36	80	13,300	10/Box	
4 1/2"	7/8"	40	80	13,300	10/Box	
4 1/2"	7/8"	60	80	13,300	10/Box	
4 1/2"	7/8"	80	80	13,300	10/Box	
4 1/2"	7/8"	120	80	13,300	10/Box	
7"	7/8"	24	80	8,500	10/Box	
7"	7/8"	36	80	8,500	10/Box	
7"	7/8"	40	80	8,500	10/Box	
7"	7/8"	50	80	8,500	10/Box	
7"	7/8"	60	80	8,500	10/Box	
7"	7/8"	80	80	8,500	10/Box	
7"	7/8"	120	80	8,500	10/Box	









- ✔ Alumina Zirconia treated with multiband lubricant
- ✔ Runs cooler for grinding on stainless steel
- ✔ Reduced clogging and loading associated with heat build-up

Applications:

- ✓ Weld seam work
- ✓ Edge work/beveling
- ✓ Universal metal & steel
- ✓ Stainless steel/High alloy stainless steel
- ✔ Aluminum & non-ferrous metals



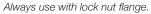








Dia.	Bore Size	Grit	Vmax in m/s	Max. RPM	Pkg. box
4 1/2"	7/8"	36	80	13,300	10/Box
4 1/2"	7/8"	40	80	13,300	10/Box
4 1/2"	7/8"	60	80	13,300	10/Box
4 1/2"	7/8"	80	80	13,300	10/Box
4 1/2"	7/8"	120	80	13,300	10/Box
7"	7/8"	36	80	8,500	10/Box
7"	7/8"	40	80	8,500	10/Box
7"	7/8"	60	80	8,500	10/Box
7"	7/8"	80	80	8,500	10/Box





EXTRA Extra Class

- ldeal price/performance ratio for universal use.
- Offers excellent grinding results on a variety of steels.
- Quality at an affordable price.
- For users who expect their tools to meet professional standards, but do not need to use them continuously.





Specifications:

- ✔ Aluminum Oxide
- ✔ Grinding of non-ferrous metals, mild steels, and painted surfaces
- ✔ Designed to maintain removal levels on low-powered tools

Applications:

- ✓ Weld seam work
- ✓ Edge work/beveling
- ✓ Aluminum & non-ferrous metals







TYPE 27

Dia.	Bore Size	Grit	Vmax in m/s	Max. RPM	Pkg. box
4 1/2"	7/8"	36	80	13,300	10/Box
4 1/2"	7/8"	40	80	13,300	10/Box
4 1/2"	7/8"	60	80	13,300	10/Box
4 1/2"	7/8"	80	80	13,300	10/Box
4 1/2"	7/8"	120	80	13,300	10/Box
7"	7/8"	80	80	8,500	10/Box















- ✔ Aluminum Zirconia
- ✔ Grinding of non-ferrous metals, mild steels, and painted surfaces
- ✔ Designed to maintain removal levels on low-powered tools

Applications:

- ✓ Finish grinding on flat surfaces
- ✓ Edge work and beveling
- ✓ Universal metal & steel
- ✓ Stainless Steel















Dia.	Bore Size	Grit	Vmax in m/s	Max. RPM	Pkg. box
4 1/2"	7/8"	40	80	13,300	10/Box
4 1/2"	7/8"	60	80	13,300	10/Box
4 1/2"	7/8"	80	80	13,300	10/Box



KLINGSPOR SMT Flap Discs

KLINGSPOR's SMT Flap discs use only backings and abrasives specifically engineered for usage in flap disc applications. This is crucial when you take into account that a flap disc will undergo much greater heat and stress then an abrasive belt will in its lifetime. Flap discs must also break down to expose grain without shedding grain that is actively cutting. KLINGSPOR designs each disc for a specific application in order to ensure that it stands up to these rigorous conditions, and functions far beyond what is possible with traditional abrasives.



PRICE & PERFORMANCE

SMT 325

- Alumina Zirconia
- Aggressive grinding of steel
- Works well on low powered angle grinders.
- Won't glaze or load in low pressure situations

SMT 314

- Aluminum Oxide
- Grinding of Non-ferrous metals, painted surfaces, and wood
- Designed to maintain removal levels on low powered tools



SMT 926

- Alumina Zirconia
- High service life and aggression
- Engineered for extended life on the rough working of steel • Well suited for grinding on high powered angle grinders

SMT 626

- Alumina Zirconia
- Specific flap orientation maintains high aggression and service life
 - Low profile disc from unique design

- · Jumbo Alumina Zirconia
 - · Double sized flaps
- · Long service life in heavy pressure applications
- Flat orientation makes this ideal for working large surface areas

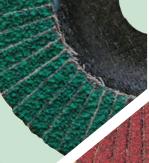
STAINLESS STEEL

SMT 636

- Alumina Zirconia treated with a Multibond Lubricant
- Runs cooler for grinding on stainless
- Reduced clogging and loading associated with heat build up

SMT 996

- Ceramic Grain with a Multibond Lubricant
- Aggressive disc for the most demanding applications on Stainless
- Stable grinding temperatures even during heavy grinding
- High pressure applications and high powered angle grinders



AGGRESSION

SMT 924

- Ceramic Grain
- Aggressive removal for the most rigorous grinding
- Designed to hold up to demanding edge work without breaking down or shedding
- Premium aggression disc for high powered grinders

High stock removal applications

Alumina Zirconia

- Flat design allows a wider grinding profile making quick time on surface work
- Well suited for high powered grinders

SMT 624

- Alumina Zirconia
- Rapid material removal
- Angled for working contoured surfaces and edges
- Well suited for high powered grinders

FINISHING

SMT 850

- Combination coated and
- non-woven • Removal and finishing in
- one flap disc · Engineered for the machining of
- TIG welds on stainless steel · Creates an even finish through
 - out the life of the disc

SMT 800

- Full non-woven flap disc Used for finishing applications
 - on stainless
 - Great for creating satin finishes on stainless steel
 - Works best on variable speed grinders

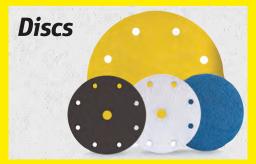
SMT 940

- Alumina Zirconia
- Aggressive removal
- Flat design allows a wider grinding profile making it ideal for working flat surfaces
- Well suited for high powered grinders





KLINGSPOR Product Overview





















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