



KLINGSPOR ABRASIVES GRIT CHART

SILICON CARBIDE PRODUCTS

AVAILABLE MATERIALS PSA: PS 14, PL 35, CS 333 / AVAILABLE MATERIALS KLING ON: PS 14, PL 35

MATERIAL	BACK.	BOND	MISC.	2000	1500	1200	1000	800	600	500	400	360	320	280	240	220	180	150	120	100	80	60	50	40	36	30	24	16	📄	🌀	🔄	⊕	APPLICATION								
PS 14	P	R/R	W	A	A	A	A	A	A	A	A	A	A	A	A	A	C	C	C	C	C	C												G	P	R					
PS 24	P	R/R	ACT						E	E	E		E	E	F	F	F	F	F	F	F														M	P	R				
PL 35	P	R/G	ST								B	B	B	B	B	B	B	B	B	B	B														P						
CS 320	C	R/R															Y	Y	Y	Y	Y	Y	Y	Y											G	M	P	R			
CS 321	C	R/R	W					X		X	X		X	X	X	X	X	X	X	X	X															G	M	P	R		
CS 333 fix*	C	R/R	special reqst.										JF	JF	JF	JF	JF	JF	JF	JF	JF															G	M	P	R		
CS 333 J	C	R/R									J	J	J	J	J	J	J	J	J	J	J																G	M	P	R	
CS 333 X	C	R/R													X			X	X	X	X	X	X	X	X	X	X										G	M	P	R	
CS 336	C	R/R	SOC, PB, A/S														YY	YY	YY	YY	YY	YY	YY	YY	YY	YY	YY	YY										W			
CS 538	C	R/R	SOC, PB, A/S														YY	YY	YY	YY	YY	YY	YY	YY	YY	YY	YY	YY											W		
CS 575	FD	R/R	Fiberglass																			*	*	*	*	*	*	*	*	*	*	*	*					G	F	R	

ALUMINUM OXIDE PRODUCTS

AVAILABLE MATERIALS PSA: PS 29, PS 31, PS 33, PL 36, PS 73W, CS 310X, CS 311

AVAILABLE MATERIALS KLING ON: PS 29, PS 31, PS 33, PL 36, PS 73W, CS 710

MATERIAL	BACK.	BOND	MISC.	2000	1500	1200	1000	800	600	500	400	360	320	280	240	220	180	150	120	100	80	60	50	40	36	30	24	16	📄	🌀	🔄	⊕	APPLICATION							
PS 10	P		Garnet													A	A	A/C	A/C	A/C	A/D	D	D	D	D											W				
PS 20	P	R/R									F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F										M	W		
PS 22	P	R/R	A/S, ACT								F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F									M	W		
PS 29	P	R/R	OC, A/S, ACT								F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F									W			
PS 31	P	R/R	OC													A	A	C	C	C	C	D	D	D	D	D	D									M	W			
PS 33	P	R/R	ST, SOC					B	B	B	B	B	B	B	B	B	B	B	B	C	C	C	C	C	C	C	C										P	W		
PL 36	P	R/G	ST, SOC								A	A	A	A	A	A	A	A	A	A	A																	P	W	
PS 73 W	P	R/R	ST Ex. Lube, SOC	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	B	C	C	C	C	C	C	C	C										M	P	W	R
CS 308	C	R/R	DF			YX	YX															YX	YX	YX	YX	YX	YX										M	W		
LS 309 fix.	C	R/R									JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF											M	W		
LS 309	C	R/R							J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J											M	W		
LS 309 XH	C	R/R	OC, sml bit.															XH	XH	XH	XH	XH	XH	XH	XH	XH	XH										M	W		
CS 310 xfix	C	R/R	DF												XF	XF	XF	XF	XF	XF	XF	XF	XF	XF	XF	XF											M	W		
CS 310	C	R/R						X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X										M	W	
CS 311	C	R/R	OC, A/S, ACT													YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	Y	Y									M	W	
LS 312 fix.	C	R/R	SOC, M								JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF												M	SS	W
LS 313 fix	C	R/R	SOC, M								JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF												M	SS	W
CS 326*	C	R/R	agglomerate					YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX											M	SS	
CS 341	C	R/R	W						X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X												M	SS
KL 361 fix.	C	R/R							JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF												M	W	
KL 371	C	G/G							#	#	#	#	#	#	#	#	#	#	#	#	#	#	#	#	#	#												M		
KL 385	C	R/R						JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF	JF											M	W	
CS 412	C	R/R	W												YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	YX	Y	Y									M	W		
CS 413	C	R/R	W, OC																YX	YX	YX	YX	YX	YX	YX	YX												M	W	
CS 561	FD	R/R													*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*			M		
CS 710 xfix	C	R/R	heat treated AO, DF												XF	XF	XF	XF	XF	XF	XF	XF	XF	XF	XF	XF												M	W	

ALUMINA ZIRCONIA PRODUCTS

AVAILABLE MATERIALS PSA: PS 21, PS 36, CS 411X / AVAILABLE MATERIALS KLING ON: PS 36

MATERIAL	BACK.	BOND	MISC.	2000	1500	1200	1000	800	600	500	400	360	320	280	240	220	180	150	120	100	80	60	50	40	36	30	24	16	📄	🌀	🔄	⊕	APPLICATION							
PS 21	P	R/R									F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F	F										M	SS	W	
PS 36	P	R/R	ST, SOC													C	C	C	C	C	C	C	C	C	C	C	D	D										M	SS	W
CS 409	C	R/R	M, DF																YX	YX	YX	YX	Y	Y	Y	Y												M	SS	
CS 411 X	C	R/R	W, DF																X	X	X	X	X	X	X	X	X											M	SS	
CS 411	C	R/R	W, DF																YX	YX	YX	YX	Y	Y	Y	Y	Y											M	SS	
CS 416	C	R/R	W, SOC, DF																YX	YX	YX	YX	Y	Y	Y	Y	Y											M	SS	
CS 565	FD	R/R																	*	*	*	*	*	*	*	*	*												M	SS
CS 570	FD	R/R	M																*	*	*	*	*	*	*	*	*												M	SS
CS 811	C	R/R</																																						